

# Influence of the poly gate depletion effect on programming EEPROM cells

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## I. Introduction

It is known from literature (fig. 1) [1] that the data retention decreases drastically if the doping concentration of the floating gate (FG)  $N_{FG}$  is increased. Unfortunately a low doping concentration causes a non-negligible voltage drop across the FG. This effect is known by MOS transistors [2] and can be explained by the formation of a depletion region (DR) in the poly silicon. To our knowledge this effect has not been considered so far by EEPROM models e.g. [3]. This voltage drop across the FG reduces the FN-programming efficiency and the  $V_T$  shift seriously.

## II. Measurement, Simulation and Discussion

Applying a positive voltage at the control gate (CG) depletion regions in the CG itself and in the FG will be created. The voltage drop across the depletion region depends on the doping levels. Because of the larger effective oxide thickness  $d_i^{eff}$  between the CG and the FG resulting from the ONO-structure the voltage drop in the CG can be neglected contrary to the one in the FG (fig. 2a).

According to the subcircuit (fig. 2b) with the 3 connected capacitances a programming voltage of

$$\Phi_t = V_{CG} \frac{C'_i}{C'_i + C_t} \quad (1)$$

$$C'_i = \frac{C_i C_d}{C_i + C_d} \quad (2)$$

results.

The value of the depletion capacitance

$$C_d = A \sqrt{\frac{q \epsilon_0 \epsilon_{poly}}{2 \Phi_d}} N_{FG} \quad (3)$$

depends strongly on the doping concentration  $N_{FG}$  and the voltage  $\Phi_d$  across it .

Measuring the capacitances of a test structure with a contacted FG (fig. 3) the floating gate doping concentration  $N_{FG}$  near the interface can be determined. Evaluation of measured capacitances of quarter micron test structures results in an average poly gate doping concentration of  $N_{FG} = 5 \cdot 10^{19} \text{cm}^{-3}$ .

It is obviously that if the depletion capacitance  $C_d$  is not considered the calculated programming voltage

will be larger than the expected one. Thus the real tunnel current

$$I_{tunnel} = -B_1 \frac{\Phi_t}{d_t} \exp\left(-\frac{B_2}{\Phi_t/d_t}\right) \quad (4)$$

will be much smaller than the calculated one.

To further verify this effect device simulations (MEDICI) have been performed on an EEPROM cell with a tunnel oxide thickness of 6 nm and a variable doping concentration of the FG. The programming has been simulated by a CG voltage ramp of 0.2 ms, a maximal CG voltage of 12 V and a total programming time of 0.5 ms. The results are shown in fig. 4 and fig. 5: The lower the doping concentration the larger is the voltage drop  $\Phi_d$  across the FG and the lower the resulting tunnel current.

According to the tunnel current performance the charge on the FG can be determined as a function of time and doping concentration as parameter (fig. 6). For a given  $\Delta V_T$  of e.g. 1V the programming time as a function of doping concentration can be extracted (fig. 7). For a fixed programming time one can observe a linear dependence of the lost of the  $V_T$ -shift and the poly gate doping concentration (fig. 8).

## III. Conclusion

To ensure data retention of 10 years there is a maximum allowed poly gate doping concentration. It has been shown that the poly doping concentrations of typical quarter micron processes result in a  $\Delta V_T$ -lost of more than 1V affected by the poly gate depletion effect. Therefore a compromise has to be chosen between required data retention and programming performance. This is particularly important if a high resolution as e.g. in multi level storage is required.

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## References

- [1] H. Watanabe et al., Symposium on VLSI Technology Digest of Technical Papers 1994, p. 47
- [2] N. D. Arora et al., ED-42, No. 5, May 1995
- [3] Luey Chwan Liong et al., ED-40, No. 1, Jan. 93

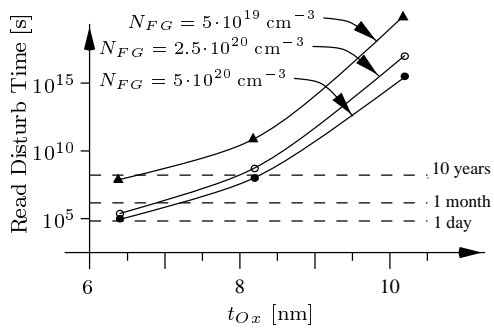


Fig. 1: The read disturb time of EEPROM cells after  $10^6$  W/E stress cycles according to [1].

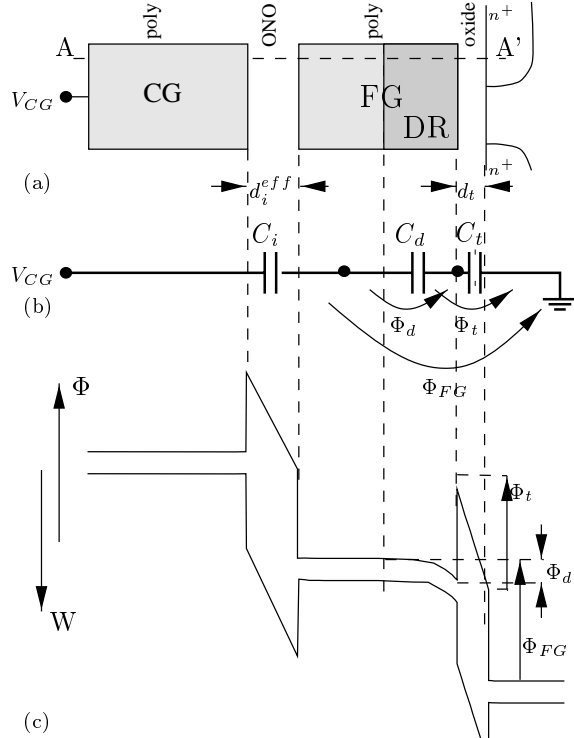


Fig. 2: a) Cross-section of EEPROM, b) Equivalent circuit: cross-section A-A' c) Valence and conduction band

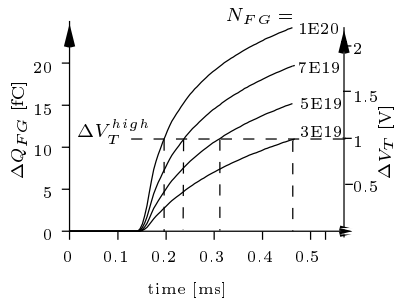


Fig. 6: Charging of the FG and the resulting  $V_T$ -shift as a function of time and the poly gate doping concentration  $N_{FG}$  as parameter.

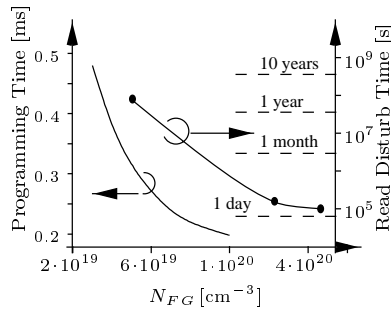


Fig. 7: Programming time required to reach a  $V_T$ -shift of 1V and data disturb time according to [1] as functions of the poly gate doping  $N_{FG}$ .

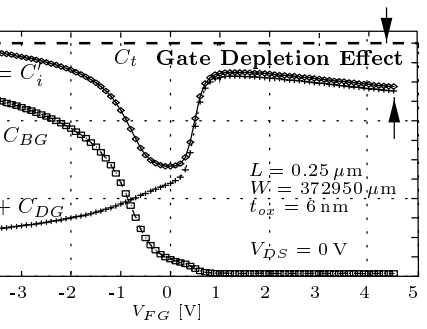


Fig. 3: Capacitances behaviour of a quarter micron test structure demonstrating the influence of the poly gate depletion effect.

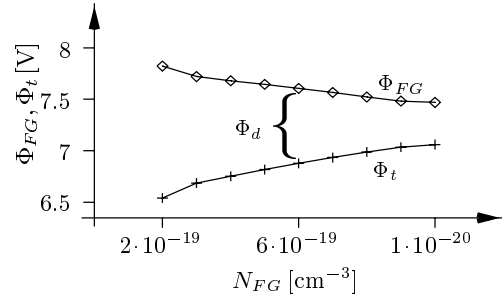


Fig. 4: Programming voltage ( $\Phi_t$ ), floating gate voltage ( $\Phi_{FG}$ ) and voltage drop across depletion region ( $\Phi_d$ ) as functions of the poly gate doping concentration.

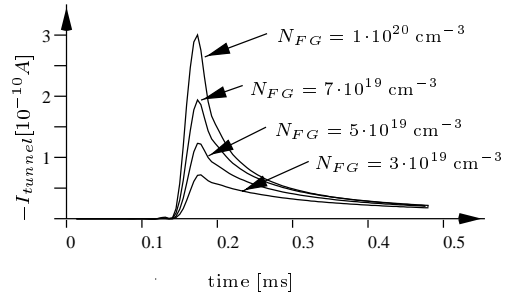


Fig. 5: Tunnel current as a function of time for different poly gate doping concentrations.

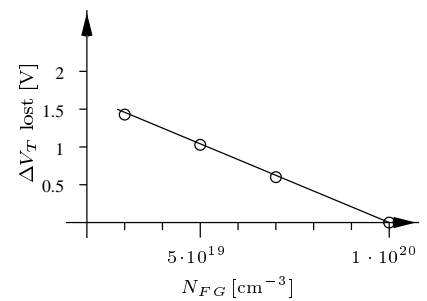


Fig. 8:  $\Delta V_T$ -lost for different poly gate doping concentrations and a programming time of 0.5 ms.